

FOSHAN SHUNDE TANLIN FURNITURE CO., LTD.  
 NO.12 LIANXIN ROAD, WANGGANG INDUSTRIAL ZONE, LONGJIANG TOWN, SHUNDE DISTRICT,  
 FOSHAN CITY, GUANGDONG PROVINCE, CHINA

Sample Description : OFFICE CHAIR  
 Item No. : A100

As above test item and its relevant information regarding to the submission are provided and confirmed by the applicant. SGS is not liable to either the test item or its relevant information, in terms of the accuracy, suitability, reliability or/and integrity accordingly.

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Sample Receiving Date : Oct 19, 2022  
 Test Performing Date : Oct 19, 2022 to Nov 07, 2022  
 Test Performed : Selected test(s) as requested by applicant

**Test Result Summary**

No.	Test(s) Requested	Result(s)	Comments
1	ANSI/BIFMA X5.1-2017 (R2022)	PASS	/
For further details, please refer to the following page(s)			

Signed for and on behalf of  
 SGS-CSTC Standards Technical Services Co., Ltd. Shunde Branch

*Marco Leung*

Marco Leung  
 Authorized Signatory

scan to see the report



SDHL2210021066FT



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TESTS AND RESULTS

**Test Conducted:**

ANSI/BIFMA X5.1-2017 (R2022) General-Purpose Office Chairs.

**No. of Sample:**

5 pieces. For more sample information and pictures, please refer to the following page.

**Chair Type:**

- Type I. Tilting chair
- Type II. Fixed seat angle, tilting backrest
- Type III. Fixed seat angle, fixed backrest

Test and Requirements	Test Results
<b>5 Backrest Strength Test - Static - Type I and II</b>	
<b>Functional Load</b> Force: 667 N (150 lbf.) for one minute. Acceptance level: There shall be no loss of serviceability to the chair.	PASS
<b>Proof Load</b> Force: 1001 N (225 lbf.) for one minute. Acceptance level: There shall be no sudden and major change in the structural integrity of the chair. Loss of serviceability is acceptable.	PASS
<b>6 Backrest Strength Test - Static - Type III</b>	
<b>Functional Load</b> Force: 667 N (150 lbf.) for one minute. Acceptance level: There shall be no loss of serviceability to the chair.	PASS
<b>Proof Load</b> Force: 1001 N (225 lbf.) for one minute. Acceptance level: There shall be no sudden and major change in the structural integrity of the chair. Loss of serviceability is acceptable.	PASS
<b>7 Drop Test – Dynamic</b>	
<b>Functional Load Test</b> A test bag weighting 102 kg (225 lb.) shall be raised 152 mm (6 in.) above the uncompressed seat and released one time (For chairs with seat height adjustment features, tested both in highest and lowest position). Acceptance level: There shall be no loss of serviceability.	PASS
<b>Proof Load Test</b> A test bag weighting 136 kg (300 lb.) shall be raised 152 mm (6 in.) above the uncompressed seat and released one time (For chairs with seat height adjustment features, tested both in highest and lowest position). Acceptance level: There shall be no sudden and major change in the structural integrity of the chair. Loss of serviceability is acceptable.	PASS
<b>8 Swivel Test – Cyclic</b>	
Load on seat: 122 kg (270 lb.) Cycles: 120,000 Rate: Between 5 and 15 rotations per minute. Acceptance level: There shall be no loss of serviceability.	PASS



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Test and Requirements	Test Results
<b>9 Tilt Mechanism Test – Cyclic</b> Load on seat: 109 kg (240 lbs.) Cycles: 300,000 Rate: Between 10 and 30 cycles per minute. Acceptance level: There shall be no loss of serviceability to the tilt mechanism.	PASS
<b>10 Seating Durability Tests – Cyclic</b>	
<b>10.3 Impact Test</b> Drop weight: 57 kg (125 lb.) Drop height: 36 mm (1.4 in.) above the uncompressed surface on the seat Cycles: 100,000 Rate: Between 10 and 30 cycles per minute. Acceptance level: There shall be no loss of serviceability to the chair.	PASS
<b>10.4 Front Corner Load-Ease Test – Cyclic – Off-center</b> Force: 890 N (200 lbf.) Cycles: 40,000 Rate: Between 10 and 30 cycles per minute. Acceptance level: There shall be no loss of serviceability to the chair.	PASS
<b>11 Stability Tests</b>	
<b>11.3.1 Rear Stability Test for Type III Chairs</b> Load the chair with 6 disks. • F = 0.1964 (1195 – H) Newton. H is the seat height in mm. • [F = 1.1 (47 – H) pounds force.]. H is the seat height in inches. For chairs with seat height equal to or greater than 710 mm (28.0 in.), a fixed force of 93 N (20.9 lbf.) shall be applied. Acceptance level: The chair shall not tip over.	PASS
<b>11.3.2 Rear Stability Test for Type I and II Chairs</b> Load the chair with 13 disks. Acceptance level: The chair shall not tip over.	PASS
<b>11.4 Front Stability</b> Load 61 kg (135 lb.) on 60 mm (2.4 in.) from the front center edge and a horizontal outward force of 20 N (4.5 lbf.) applied. Acceptance level: The chair shall not tip over as the result of the force application.	PASS
<b>12 Arm Strength Test - Vertical – Static</b>	
<b>Functional Load</b> Force: 750 N (169 lbf.) for one minute. Acceptance level: There shall be no loss of serviceability. For a height adjustable arm, failure to hold its height adjustment position to within 6 mm (0.25 in.) from its original set position as the result of the loading is considered a loss of serviceability.	PASS
<b>Proof Load</b> Force: 1125 N (253 lbf.) for 15 seconds. Acceptance level: There shall be no sudden and major change in the structural integrity of the chair. For a height adjustable arm, a sudden drop in height of greater than 25 mm (1 in.) does not meet this requirement. Loss of serviceability is acceptable.	PASS
<b>13 Arm Strength Test - Horizontal – Static</b>	
<b>Functional Load</b> Force: 445 N (100 lbf.) for one minute in the outward direction. Acceptance level: A functional load applied once shall cause no loss of serviceability.	PASS



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Test and Requirements	Test Results
<b>Proof Load</b> Force: 667 N (150 lbf.) for 15 seconds in the outward direction. Acceptance level: A proof load applied once shall cause no sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable.	PASS
<b>14 Backrest Durability Test - Cyclic - Type I</b> Weight on seat: 109 kg (240 lbs.) Load on backrest: 445 N (100 lbf.) Cycles: 120,000 Rate: Between 10 and 30 cycles per minute. Acceptance level: There shall be no loss of serviceability.	PASS
<b>15 Backrest Durability Test - Cyclic - Type II and III</b> Weight on seat: 109 kg (240 lbs.) Load on backrest: 334 N (75 lbf.) Cycles: 120,000 Rate: Between 10 and 30 cycles per minute. Acceptance level: There shall be no loss of serviceability.	PASS
<b>16 Caster/Chair Base Durability Test - Cyclic</b>	
<b>16.1 Caster/Chair Base Durability Test for Pedestal Base Chairs</b> Load on chair: 122 kg (270 lb.) Stroke: 762±50 mm (30±2 in.) of travel Cycles: 2,000 cycles over the obstacles and then 98,000 cycles without obstacles. Rate: 10 ± 2 cycles per minute Acceptance level: There shall be no loss of serviceability. No part of the caster shall separate from the chair as a result of the application of the 22 N (5 lbf.) force.	PASS
<b>16.2 Caster/Chair Frame Durability Test for Non-pedestal Chairs with Casters</b> Load on chair: 122 kg (270 lb.) Stroke: 762±50 mm (30±2 in.) of travel Cycles: 2,000 cycles over the obstacles and then 98,000 cycles without obstacles. Rate: 10 ± 2 cycles per minute Acceptance level: There shall be no loss of serviceability. No part of the caster shall separate from the chair as a result of the application of the 22 N (5 lbf.) force.	N/A
<b>17 Leg Strength Test - Front and Side Application</b>	
<b>17.3 Front Load Test</b>	
<b>Functional Load Test</b> Force: 334 N (75 lbf.) for one minute. Acceptance level: Functional load(s) shall cause no loss of serviceability.	N/A
<b>Proof Load Test</b> Force: 503 N (113 lbf.) for one minute. Acceptance level: Proof load(s) shall cause no sudden and major change in the structural integrity of the chair. Loss of serviceability is acceptable.	N/A
<b>17.4 Side Load Test</b>	
<b>Functional Load Test</b> Force: 334 N (75 lbf.) for one minute. Acceptance level: Functional load(s) shall cause no loss of serviceability.	N/A
<b>Proof Load Test</b> Force: 503 N (113 lbf.) for one minute. Acceptance level: Proof load(s) shall cause no sudden and major change in the structural integrity of the chair. Loss of serviceability is acceptable.	N/A



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Test and Requirements	Test Results
<b>18 Footrest Static Load Test - Vertical</b>	
<b>Functional load test</b> F <sub>1</sub> : 445 N (100 lbf.) / 890 N (200 lbf.) F <sub>2</sub> : 445 N (100 lbf.) Time: One minute Acceptance level: There shall be no loss of serviceability or sudden loss of footrest height.	N/A
<b>Proof load test</b> Load: 1334 N (300 lbf.) for one minute Acceptance level: The load applied once shall cause no sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable.	N/A
<b>19 Footrest Durability Test - Vertical – Cyclic</b> Force: 890 N (200 lbf.) Cycles: 50,000 Rate: Between 10 and 30 cycles per minute. Acceptance level: There shall be no loss of serviceability. Adjustable footrests that move more than 25 mm (1 in.) in the first 500 cycles shall be considered to have lost their serviceability.	N/A
<b>20 Arm Durability Test – Cyclic</b> Force: 400 N (90 lbf.) to each arm initially at a 10 degrees ± 1 degree angle simultaneously Cycles: 60,000 Rate: Between 10 and 30 cycles per minute. Acceptance level: There shall be no loss of serviceability to the chair.	PASS
<b>21 Out Stop Tests for Chairs with Manually Adjustable Seat Depth</b> Mass on seat: 74 kg (163 lb.) Downward weight: 25 kg (55 lb.) Cycles: 25 Acceptance level: There shall be no loss of serviceability to the unit.	N/A
<b>22 Tablet Arm Chair Static Load Test</b> Load: 68 kg (150 lb.) for one minute Acceptance level: The load applied once shall cause no sudden and major change in the structural integrity of the chair. After performing the test, the tablet arm must allow egress from the unit; other losses of serviceability are acceptable.	N/A
<b>23 Tablet Arm Chair Load Ease Test – Cyclic</b> Load: 25 kg (55 lb.) Cycles: 100,000 Rate: 14 ± 6 cycles per minute. Acceptance level: There shall be no loss of serviceability to the unit.	N/A
<b>24 Structural Durability Test – Cyclic</b> Weight on seat: 109 kg (240 lb.) Horizontal force: 334 N (75 lbf.) Cycles: 25,000 Rate: Between 10 and 30 cycles per minute. Acceptance level: There shall be no loss of serviceability.	N/A



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Test and Requirements	Test Results
<p><b>Appendix C Base Test – Static</b>                      A force of 11,120 N (2500 lbf.) shall be applied for one minute. Remove the force. Apply a second force of 11,120 N (2500 lbf.) for one minute.                      Acceptance level: There shall be no sudden and major change in the structural integrity of the base. The center column may not touch the test platform during the load applications.</p>	<p>PASS</p>

**Remark:**

1. N/A – Not applicable; N/R – Not requested; N/P – Not provided;
2. For the sample information and pictures, please refer to the following page.



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**SAMPLE INFORMATION AND PICTURES**

**Weight:** 12.90 kg

**Overall Dimensions:** 690 mm D x 710 mm W x (1135~1265) mm H

**Other Dimensions:** Base radius 345 mm

**Sample as Received**



View 1



View 2



View 3



View 4



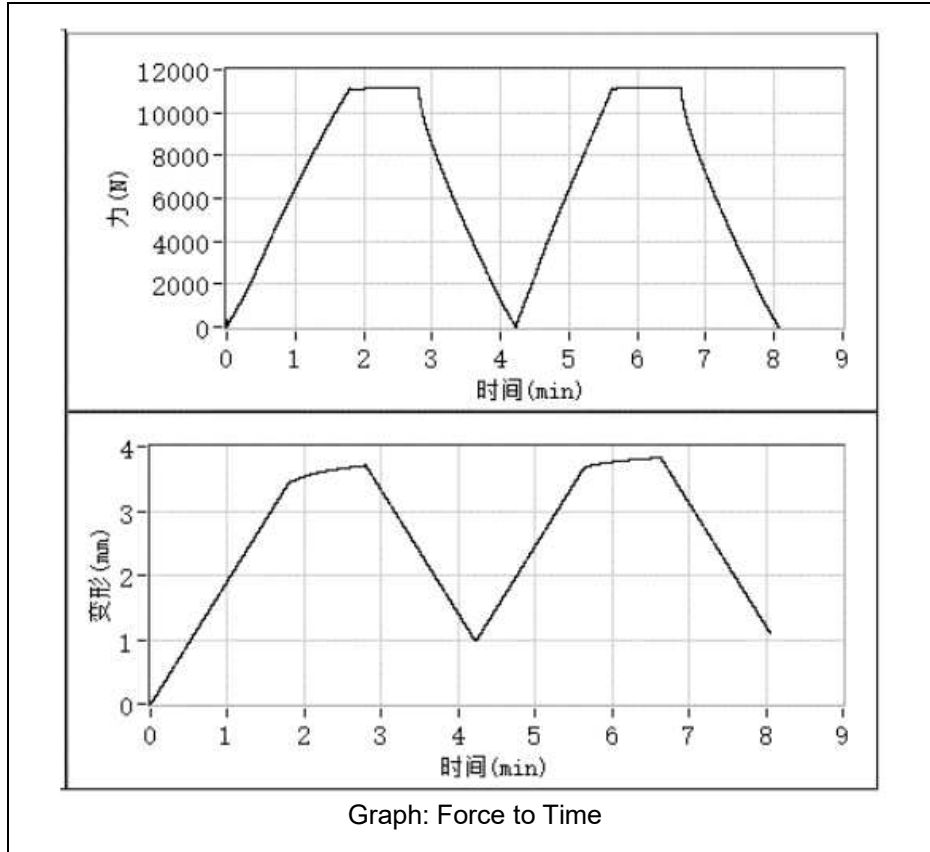
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**Test Pictures with Details**



Graph: Force to Time

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019.

\*\*\*End of Report\*\*\*

